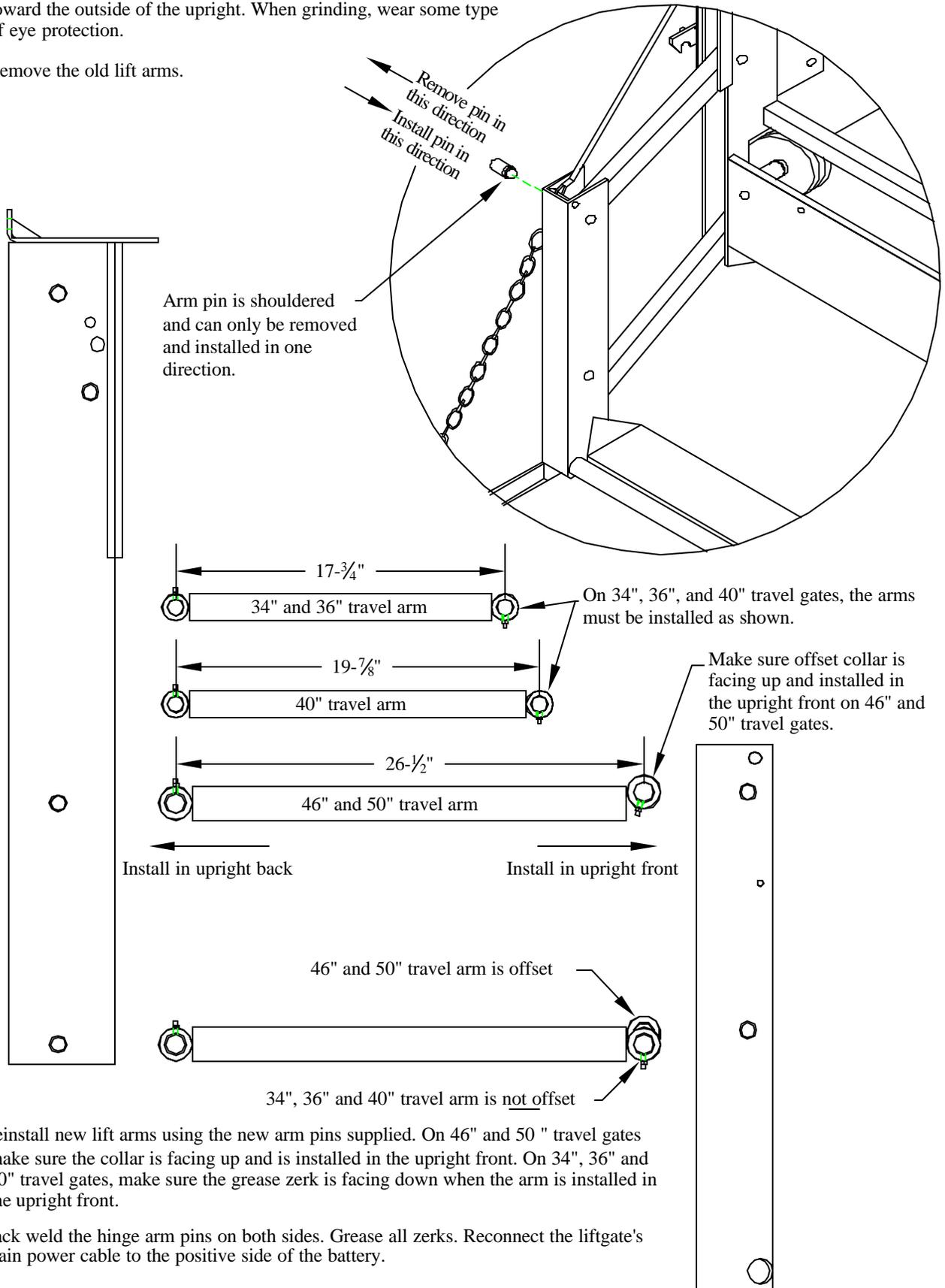


ARM REPLACEMENT - 500, 1000, 1300, & 1600 SERIES

- Step 1. Lower the liftgate to the ground, making sure it is on a level surface. Disconnect the #4 power cable from the positive side of the battery to avoid a risk of a 12 volt electrical short.
- Step 2. Grind peened end off arm pin on the inside of the upright and drive the pin toward the outside of the upright. When grinding, wear some type of eye protection.
- Step 3. Remove the old lift arms.



- Step 4. Reinstall new lift arms using the new arm pins supplied. On 46" and 50" travel gates make sure the collar is facing up and is installed in the upright front. On 34", 36" and 40" travel gates, make sure the grease zerk is facing down when the arm is installed in the upright front.
- Step 5. Tack weld the hinge arm pins on both sides. Grease all zerks. Reconnect the liftgate's main power cable to the positive side of the battery.