

These instructions will aid you in replacing the self-close arm on a Tommy Gate 2500-3000lb capacity Bifold or Gas-Bottle-Rack Railgate.

Replacing the Self-Close Arm

1. Verify Kit (Figure 1, Table 1).

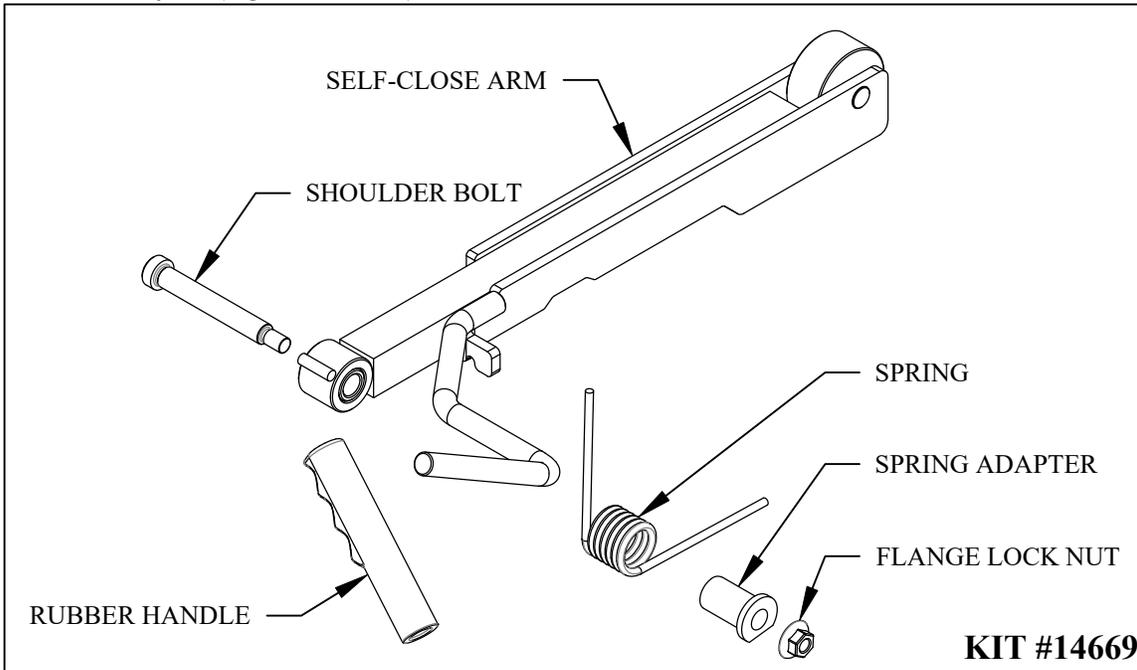


Table 1: Parts List

QTY.	PART NO.	DESCRIPTION
1	14288	Self-Close Arm
1	14603	Shoulder Bolt
1	2657	Rubber Handle
1	14600	Spring Adapter
1	13624	Spring
1	553	Flange Lock Nut

Figure 1: Part Identification.

2. **Position** the platform at a level, comfortable working height.
3. **Disconnect** the #2 power cable from the positive side of the battery or manually **Trip** the circuit breaker (Figure 2).
4. **Remove** the self-close arm from the platform. The spring and fasteners will not be reused.
5. **Insert** spring adapter into spring (Figure 1).
6. **Install** the new self-close arm and spring using the supplied fasteners (Figure 3).
7. **Bend** the spring over the tab on the self-close arm (Figure 3), using a pair of pliers while holding the self-close arm down firmly. This keeps the spring from contacting the platform.
8. **Verify** that the arm functions smoothly and will clear the ramp when not engaged.
9. **Connect** the #2 power cable to the positive side of the battery or manually **Engage** the circuit breaker (Figure 2).

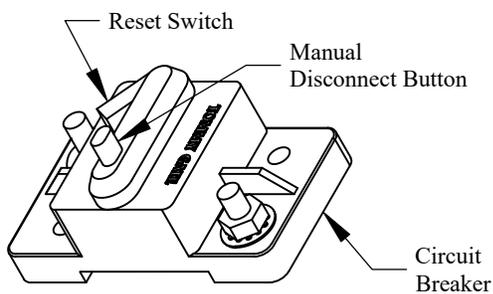


Figure 2: Circuit Breaker.

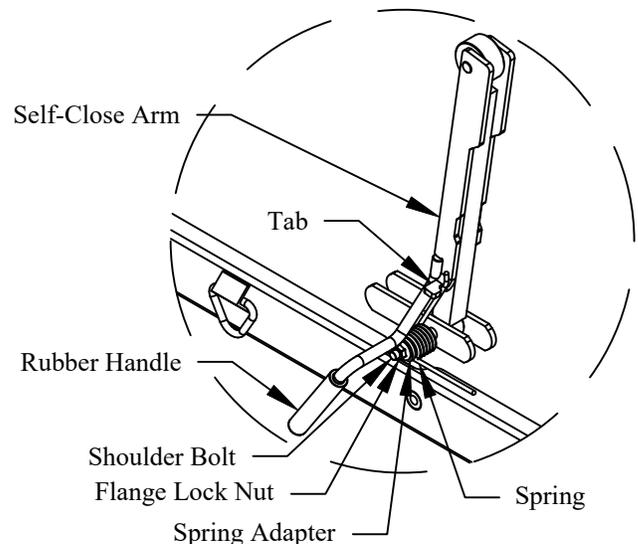


Figure 3: Self-Close Arm.